

# Work Order ID 104887

Tuesday, July 23, 2013 7:24:06 AM

**\*104887\***

Ship Aug 8<sup>th</sup> Page 1

Item ID: D350-836-019

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Crosstube Antenna Mount. AS350/355 (P162-U)

Start Date: 7/23/2013 Start Qty: 9.00

**\*9\***

Cust Item ID:

Required Date: 8/2/2013 Req'd Qty: 9.00

**\*9\***

Customer:

Reference:

Approvals: Process Plan: *mf*

Date: 13-7-23 Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID      Operation  
Description

Set Up/  
Run Hours

Tool ID    Tool #    Plan  
Code    Accept    Reject    Reject    Insp.  
Qty    Qty    Number    Stamp

Draw Nbr

Revision Nbr

GA202-1

A

100

0.00

**\*100\***

DC

0.00

Document Control

Memo

Photocopy bluefile and create labels as per PPP D350-836-019 CH001

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

*JB*

*DAS 16 13/08/09*

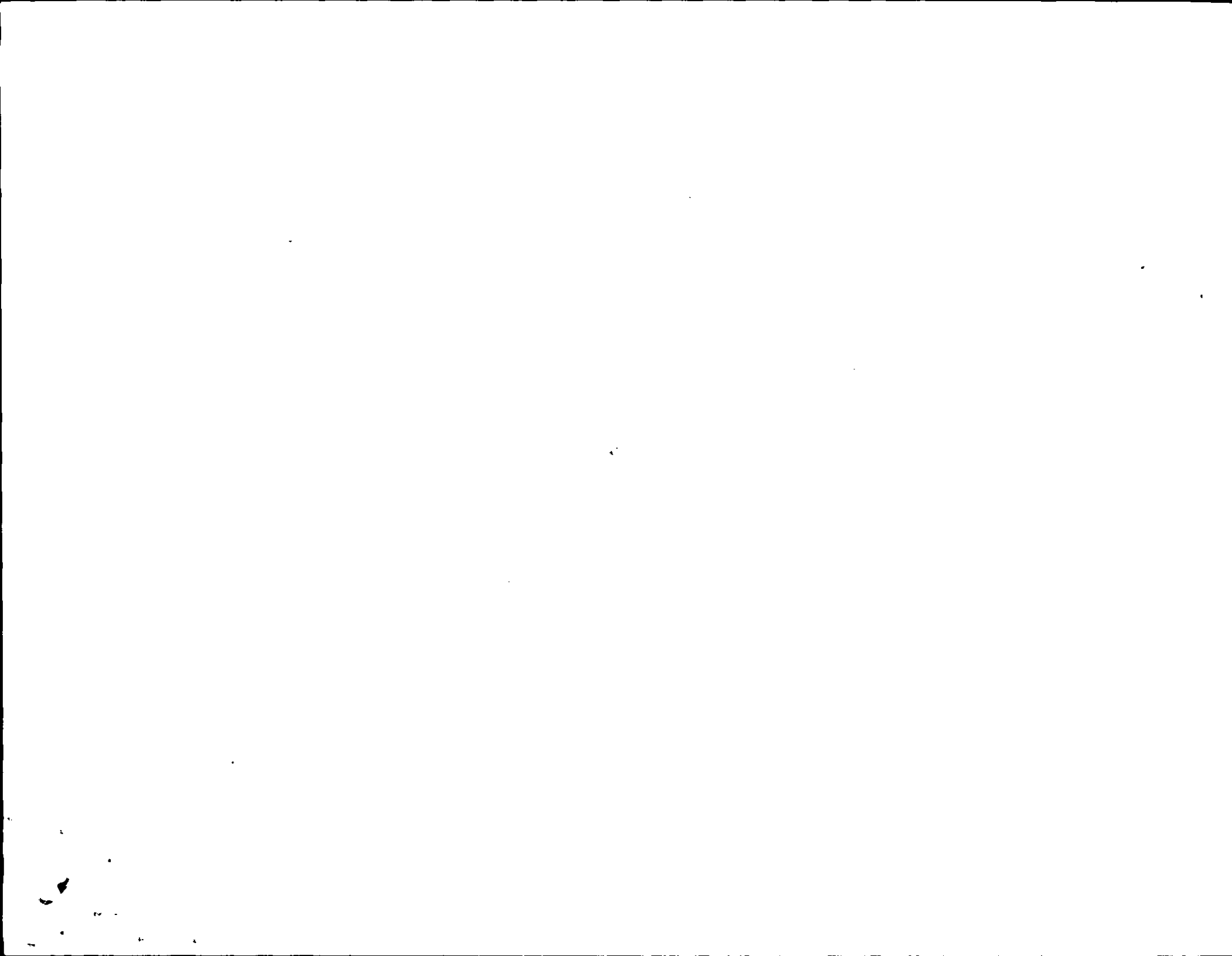
*9*

*13-07-24 JB*

*[Signature]*

*DAS 16 13/08/09*

*(49)*



**Work Order ID 104887**

Tuesday, July 23, 2013 7:24:07 AM

**\*104887\***

Page 2

Item ID: D350-836-019

Accept

Revision ID:

Item Name: Crosstube Antenna Mount. AS350/355 (P162-U)

Start Date: 7/23/2013 Start Qty: 9.00 \*9\*

Required Date: 8/2/2013 Req'd Qty: 9.00 \*9\*

Reference:

Approvals:	Process Plan:	Date:	Tooling:
	QC:	Date:	SPC (Y/N):

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours
130		0.00

**\*130\***

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-836-019

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Date:	Run Start *NR1*
Date:	Stop *NR2*

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	--------------	---------------	---------------	------------------	----------------

13/8/9 SJ

MCS 130809

U 130809



## Picklist Print

Tuesday, July 23, 2013 7:24:05 AM

**Work Order ID:** 104887

**Parent Item:** D350-836-019

**Parent Item Name:** Crosstube Antenna Mount, AS350/355 (P162-U)

**Comments:** IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

**Start Date:** 7/23/2013

**Required Date: 8/2/2013**

**Start Qty: 9.00**

**Required Qty: 9.00**

Page 1

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 Top Bracket (Replaces P/N G13013-1)		Manufactured	No				Each	0.0000	147	104982	2B	5/10/48	
D4854-1 Lower Bracket (Replaces P/N G13013-2)		Manufactured	No				Each	0.0000	94	104965	2B	5/10/49	
D4855-1 Antenna Bracket (Replaces P/N G13013-3)		Manufactured	No				Each	0.0000	4	104968	2B	5/10/48	
D2732-030 Rubber Cushion (Replaces P/N G13013-4)		Manufactured	No				Each	85.0000	2	104906	2A	13-07	

**Location**

**Loc Qty**

Loc Code

FG	101857
	83560
	94725
	98629
PKG	102705
ST410	83560
ST415	98629

74  
25  
39  
5  
5  
2  
2  
8  
8  
1  
1

[illegible]



# Picklist Print

Tuesday, July 23, 2013 7:24:06 AM

Page 12

Work Order ID: 104887

Parent Item: D350-836-019

Parent Item Name: Crosstube Antenna Mount, AS350/355 (P162-U)

Start Date: 7/23/2013

Required Date: 8/2/2013

Start Qty: 9.00

Required Qty: 9.00

AN4-16A  
BOLT

Purchased No

Each 512.0000

18 JB

S  
+7

## Location

## Loc Qty

## Loc Code

FG	5	
121541	5	
ST357	8	
124215	8	
ST514	247	
125427	200	
M126073	47	
ST515	200	
125396	200	
ST517	52	
125388	52	

Purchased No

Each 461.0000

125388 18 JB 13-07-24

AN4-11A  
Bolt

## Location

## Loc Qty

## Loc Code

FG	20	
120731	20	
ST356	143	
M126073	43	
M126105	100	
ST514	248	
M126333	248	
ST517	50	
124221	50	

126333

Tuesday, July 23, 2013 7:24:06 AM

Shop Packet Print

Page 2





# Picklist Print

Tuesday, July 23, 2013 7:24:06 AM

Page 13

Work Order ID: 104887  
 Parent Item: D350-836-019  
 Parent Item Name: Crosstube Antenna Mount, AS350/355 (P162-U)

Start Date: 7/23/2013

Required Date: 8/2/2013

Start Qty: 9.00

Required Qty: 9.00

NAS1149D0432J

WASHER

Purchased

No

Each 680.0000

~~507125580~~ JB -

## Location

## Loc Qty

## Loc Code

GA	1	
116583	1	
ST293	76	
124580	76	
ST294	3	
116583	3	
ST510a	600	
125578	600	

507124580

167125578

Each 7,152.0000

JB 13-07-24

MS21042L4

Locknut

Purchased

No

## Location

## Loc Qty

## Loc Code

FP001	50	
122452	38	
8182	12	
ST314	10	
m125708	10	
ST506	11	
121444	11	
st507	625	
116507	18	
125535	95	
m126073	512	
ST509	4000	
m126275	4000	
ST510a	2250	
m126333	2250	
ST518	206	
124231	206	

126073

Tuesday, July 23, 2013 7:24:06 AM

Shop Packet Print

Page 3



**Linda Lacelle**

---

**From:** David Shepherd  
**Sent:** July-31-13 10:27 PM  
**To:** Harvey Siemens; Linda Lacelle; Daniel Campbell; Victoria Seib  
**Cc:** Mike Petsche  
**Subject:** RE: Geneva parts now dart parts

I agree with Harvey on this.

Regards,  
David

---

**From:** Harvey Siemens  
**Sent:** July-31-13 10:44 AM  
**To:** Linda Lacelle; Daniel Campbell; Victoria Seib  
**Cc:** Mike Petsche; David Shepherd  
**Subject:** RE: Geneva parts now dart parts

Linda

I would call that an acceptable deviation.

Regards,

*Harvey*

---

**From:** Linda Lacelle  
**Sent:** July-31-13 10:42 AM  
**To:** Harvey Siemens; Daniel Campbell  
**Cc:** Mike Petsche; David Shepherd  
**Subject:** Geneva parts now dart parts

Hi all, we have parts like D4853-1, that we received powder coated black from Geneva, and all our w/o's call up white...does this matter?

Linda Lacelle



REFERENCE ONLY  
 13/8/9

## 5. PARTS LIST

Qty -019	Qty -111	Part Number	Description
X		D350-836-019	CROSSTUBE ANTENNA MOUNT KIT AS350/355 (P162-350)
	X	D208-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
	1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
	1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
	1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
	1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	AN4-16A	BOLT
2	2	AN4-11A	BOLT
8	8	NAS1149D0432J	WASHER
4	4	MS21042L4	LOCKNUT



**Work Order ID 104887**

Tuesday, July 23, 2013 7:24:06 AM

**\*104887\***

Ship

Item ID: D350-836-019

Accept

Revision ID:

Item Name: Crosstube Antenna Mount. AS350/355 (P162-U)

Start Date: 7/23/2013 Start Qty: 9.00

**\*9\***

Required Date: 8/2/2013 Req'd Qty: 9.00

**\*9\***

Reference:

Cust Item ID:

Customer:

Setup Start \*1

Stop \*N.

Approvals: Process Plan: *MUF*Date: *13-7-23* Tooling:

Date:

Run Start \*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

GA202-1

A

100

0.00

**\*100\***

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP D350-836-019 CH001

110

Pick Kit

0.00

**\*110\***

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

**\*120\***

QC

Memo

0.00

Quality Control

MW 13-07-24

9

